

ตัวอย่างการตั้งค่า รุ่น 8 ก้อน เรียงแบบ 4 ก้อน . 2 แถว ตำแหน่งเริ่มต้น $x,y = 0,0$



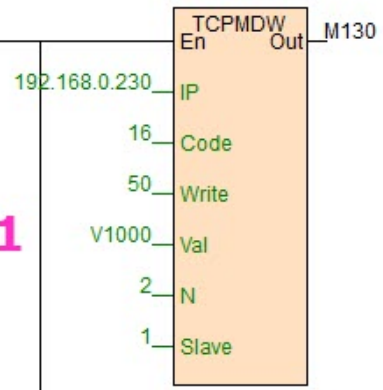
IP-Remote Display. (Firmware V.4.06)

Dot matrix setup

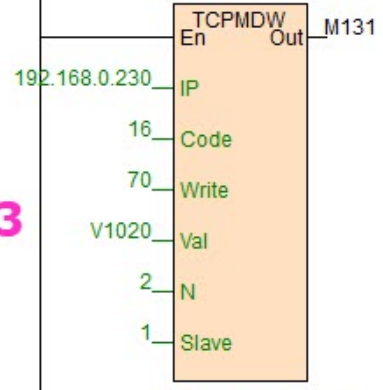
Box	Enable	X position	Y position	Width	Height	Text align	Text color	Text size	Border	Text value
1	<input checked="" type="checkbox"/>	0	0	64	32	Left ▾	Green ▾	20 ▾	<input type="checkbox"/>	Plan:
2	<input checked="" type="checkbox"/>	64	0	72	32	Left ▾	Red ▾	24 ▾	<input checked="" type="checkbox"/>	600
3	<input checked="" type="checkbox"/>	140	0	60	32	Left ▾	Green ▾	20 ▾	<input type="checkbox"/>	Takt:
4	<input checked="" type="checkbox"/>	200	0	56	32	Right ▾	Sky blue ▾	24 ▾	<input checked="" type="checkbox"/>	38
5	<input checked="" type="checkbox"/>	0	33	64	32	Left ▾	Yellow ▾	20 ▾	<input type="checkbox"/>	Act:
6	<input checked="" type="checkbox"/>	64	33	72	32	Left ▾	Red ▾	24 ▾	<input type="checkbox"/>	367
7	<input checked="" type="checkbox"/>	140	33	46	32	Left ▾	Pink ▾	20 ▾	<input type="checkbox"/>	Diff:
8	<input checked="" type="checkbox"/>	186	33	76	32	Left ▾	Red ▾	24 ▾	<input type="checkbox"/>	-233

SM5
↑↑
1s clock
pulse

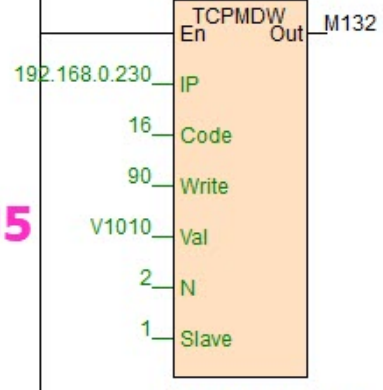
Send data from V1000 to FN03#0050=>OBJ1



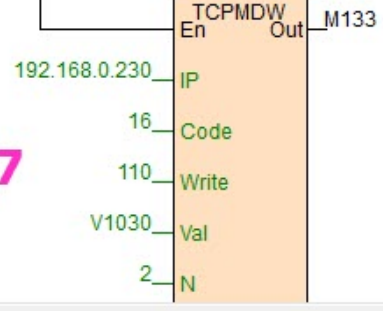
Send data from V1020 to FN03#0070=>OBJ3



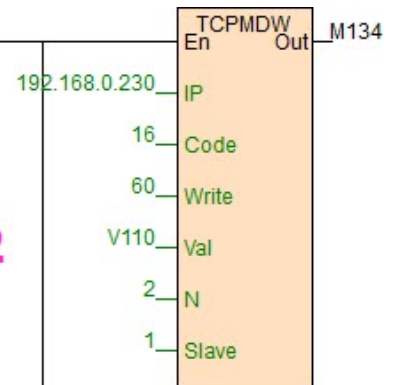
Send data from V1010 to FN03#0090=>OBJ5



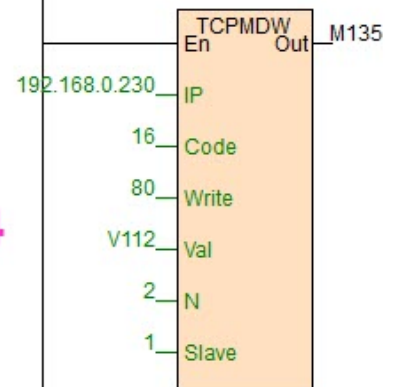
Send data from V1030 to FN03#0110=>OBJ7



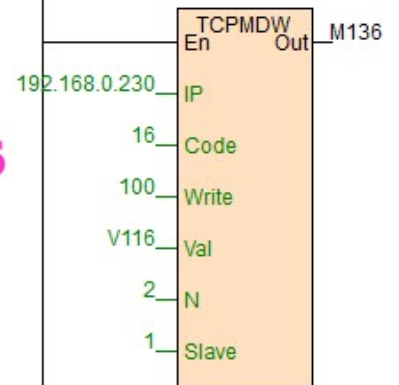
Send data from V110 to FN03#0060=>OBJ2



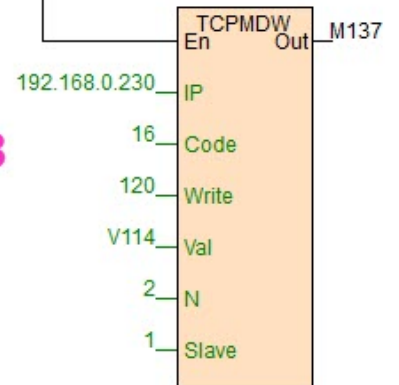
Send data from V112 to FN03#0080=>OBJ4



Send data from V116 to FN03#0100=>OBJ6



Send data from V114 to FN03#0120=>OBJ8



Modbus Poll - [IP display dot matrix set2]

File Edit Connection Setup Functions Display View Window Help

05 06 15 16 17 22 23 TC ?

Tx = 0: Err = 0: ID = 1: F = 03: SR = 1000ms

No connection

	Name	00020	Name	00040
0	Brightness (0-10)	0	Text7 color (0=Black;1=red;2=green;3=yellow;4=blue;5=pink;6=sky blue;7=white)	2
1	Text1 size (0-7)	5	Text7 align (0=left;1=right;2=center)	0
2	Text1 color (0=Black;1=red;2=green;3=yellow;4=blue;5=pink;6=sky blue;7=white)	1	Text8 size (0-7)	4
3	Text1 align (0=left;1=right;2=center)	0	Text8 color (0=Black;1=red;2=green;3=yellow;4=blue;5=pink;6=sky blue;7=white)	2
4	Text2 size (0-7)	3	Text8 align (0=left;1=right;2=center)	0
5	Text2 color Text7 color (0=Black	2		0
6	Text2 align (0=left;1=right;2=center)	0		0
7	Text3 size (0-7)	1		0
8	Text3 color (0=Black;1=red;2=green;3=yellow;4=blue;5=pink;6=sky blue;7=white)	2		0
9	Text3 align (0=left;1=right;2=center)	0		0
10	Text4 size (0-7)	1		
11	Text4 color (0=Black;1=red;2=green;3=yellow;4=blue;5=pink;6=sky blue;7=white)	2		
12	Text4 align (0=left;1=right;2=center)	0		
13	Text5 size (0-7)	1		
14	Text5 color (0=Black;1=red;2=green;3=yellow;4=blue;5=pink;6=sky blue;7=white)	2		
15	Text5 align (0=left;1=right;2=center)	0		
16	Text6 size (0-7)	1		
17	Text6 color (0=Black;1=red;2=green;3=yellow;4=blue;5=pink;6=sky blue;7=white)	2		
18	Text6 align (0=left;1=right;2=center)	0		
19	Text7 size (0-7)	1		

การเปลี่ยนค่าพารามิเตอร์ สามารถส่งผ่าน MODBUS TCP ตาม address ด้านบน

Modbus Poll [IP display dot matrix ascii table]

File Edit Connection Setup Functions Display View Window Help

05 06 15 16 17 22 23 TC

Tx = 0: Err = 0: ID = 1: F = 03: SR = 1000ms

No connection

	Name	00050	Name	00060	Name	00070	Name	00080	Name	00090	Name	00100	Name	00110	Name	00120
0	Text1 value char1-2	(Te) 0x5465	Text2 value char1-2	(SM) 0x534D	Text3 value char1-2	(VI) 0x5649	Text4 value char1-2	(VI) 0x5649	Text5 value char1-2	(VI) 0x5649	Text6 value char1-2	(VI) 0x5649	Text7 value char1-2	(VI) 0x5649	Text8 value char1-2	(VI) 0x5649
1	Text1 value char3-4	(xt) 0x7874	Text2 value char3-4	(E?) 0x4500	Text3 value char3-4	(RA) 0x5241	Text4 value char3-4	(RA) 0x5241	Text5 value char3-4	(RA) 0x5241	Text6 value char3-4	(RA) 0x5241	Text7 value char3-4	(RA) 0x5241	Text8 value char3-4	(?) 0x0000
2	Text1 value char5-6	(?) 0x0000	Text2 value char5-6	(?) 0x0000	Text3 value char5-6	(T) 0x5420	Text4 value char5-6	(T) 0x5420	Text5 value char5-6	(T) 0x5420	Text6 value char5-6	(T) 0x5420	Text7 value char5-6	(T) 0x5420	Text8 value char5-6	(?) 0x0000
3	Text1 value char7-8	(?) 0x0000	Text2 value char7-8	(?) 0x0000	Text3 value char7-8	(TE) 0x5445	Text4 value char7-8	(TE) 0x5445	Text5 value char7-8	(TE) 0x5445	Text6 value char7-8	(TE) 0x5445	Text7 value char7-8	(TE) 0x5445	Text8 value char7-8	(?) 0x0000
4	Text1 value char9-10	(?) 0x0000	Text2 value char9-10	(?) 0x0000	Text3 value char9-10	(ST) 0x5354	Text4 value char9-10	(ST) 0x5354	Text5 value char9-10	(ST) 0x5354	Text6 value char9-10	(ST) 0x5354	Text7 value char9-10	(ST) 0x5354	Text8 value char9-10	(?) 0x0000
5	Text1 value char11-12	(?) 0x0000	Text2 value char11-12	(?) 0x0000	Text3 value char11-12	(?) 0x0000	Text4 value char11-12	(?) 0x0000	Text5 value char11-12	(?) 0x0000	Text6 value char11-12	(?) 0x0000	Text7 value char11-12	(?) 0x0000	Text8 value char11-12	(?) 0x0000
6	Text1 value char13-14	(?) 0x0000	Text2 value char13-14	(?) 0x0000	Text3 value char13-14	(?) 0x0000	Text4 value char13-14	(?) 0x0000	Text5 value char13-14	(?) 0x0000	Text6 value char13-14	(?) 0x0000	Text7 value char13-14	(?) 0x0000	Text8 value char13-14	(?) 0x0000
7	Text1 value char15-16	(?) 0x0000	Text2 value char15-16	(?) 0x0000	Text3 value char15-16	(?) 0x0000	Text4 value char15-16	(?) 0x0000	Text5 value char15-16	(?) 0x0000	Text6 value char15-16	(?) 0x0000	Text7 value char15-16	(?) 0x0000	Text8 value char15-16	(?) 0x0000
8	Text1 value char17-18	(?) 0x0000	Text2 value char17-18	(?) 0x0000	Text3 value char17-18	(?) 0x0000	Text4 value char17-18	(?) 0x0000	Text5 value char17-18	(?) 0x0000	Text6 value char17-18	(?) 0x0000	Text7 value char17-18	(?) 0x0000	Text8 value char17-18	(?) 0x0000
9	Text1 value char19-20	(?) 0x0000	Text2 value char19-20	(?) 0x0000	Text3 value char19-20	(?) 0x0000	Text4 value char19-20	(?) 0x0000	Text5 value char19-20	(?) 0x0000	Text6 value char19-20	(?) 0x0000	Text7 value char19-20	(?) 0x0000	Text8 value char19-20	(?) 0x0000

DataObject_1

DataObject_2

DataObject_3

DataObject_4

DataObject_5

DataObject_6

DataObject_7

DataObject_8

ส่งค่า ASCII ลงใน MODBUS TABLE ตาม AREA ที่ต้องการ